

# Crowning latigo lace for saddle work



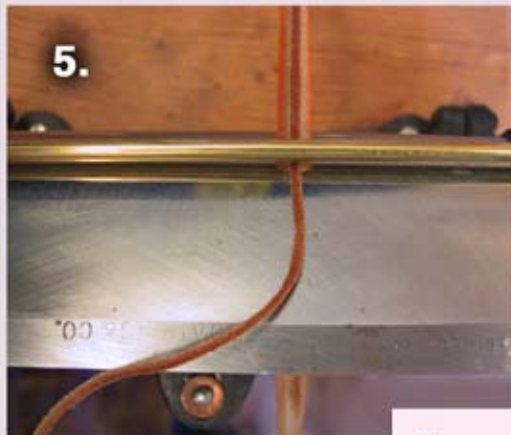
1. Strip 5-6 oz latigo about 5/16" wide for entire length of side.



2 & 3. Bevel edge with #6 French edger on homemade edging jig. Do one side and then the other. Hold French edger on angle as shown in #3 to get proper bevel. Edger will be about 40° to side and lifted upward from handle to bench. Edge on lace should be about 1 oz.

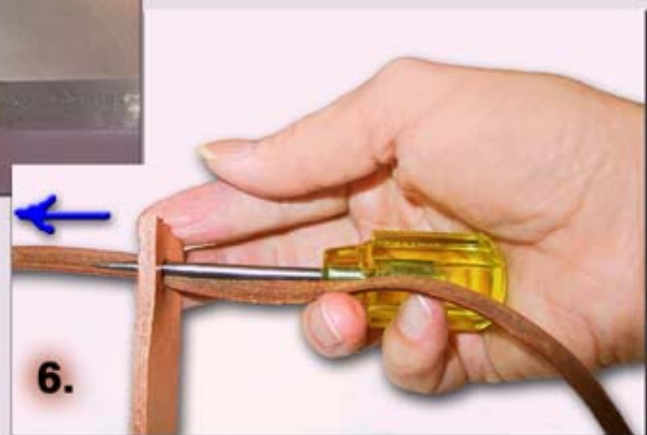


4. Lace now looks triangular.  
5. Pull lace through splitter to take off about 2 oz.



5B. Cut long tapered end.  
5C. Grease lace well with white paste saddle soap.

6. To help lace take a "set", punch round hole with #6 punch on scrap, put tapered end in front of hole, insert small scratch awl, and pull lace from backside (arrow).



6.

Lace is now ready to use.

Cross section of crowned lace



GS and FS of crowned lace tips.



Lace will finish out about 5/16" or a bit narrower.